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Desktop Mini Enclosure

For D2418 tools shipped after 08/23/17 (DT3)

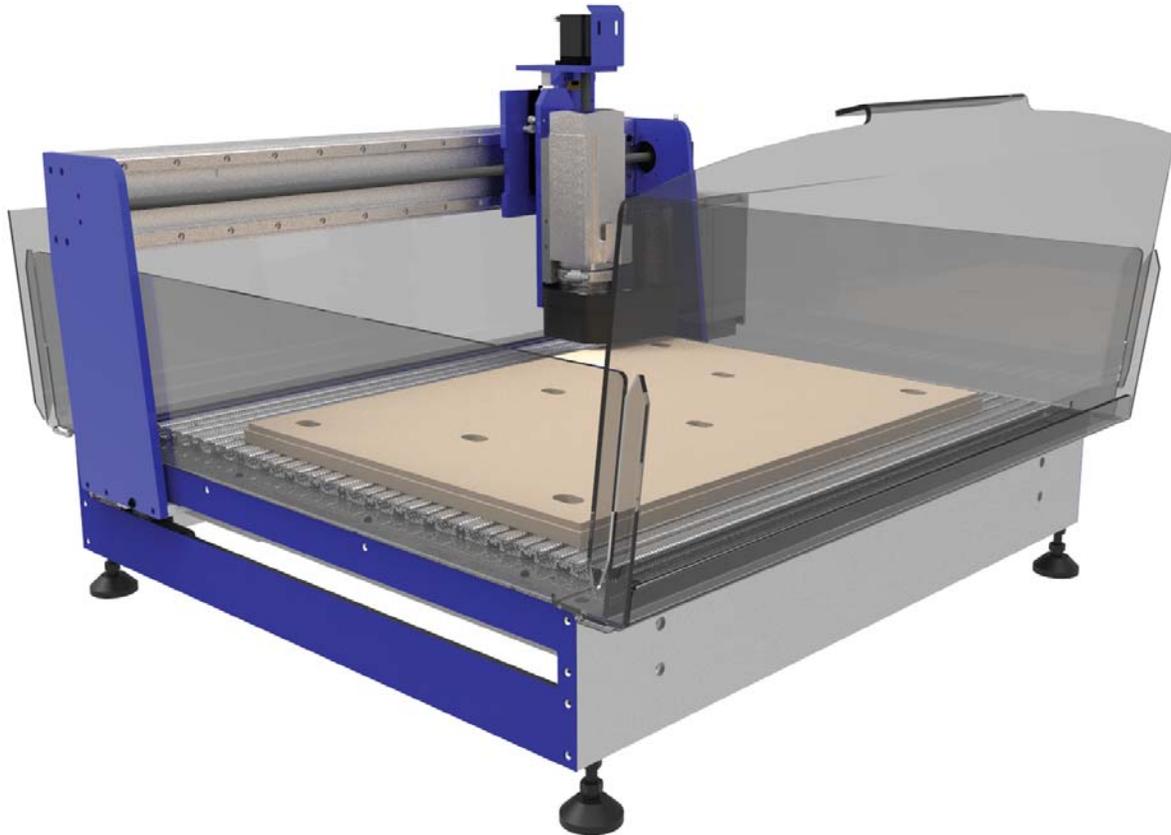
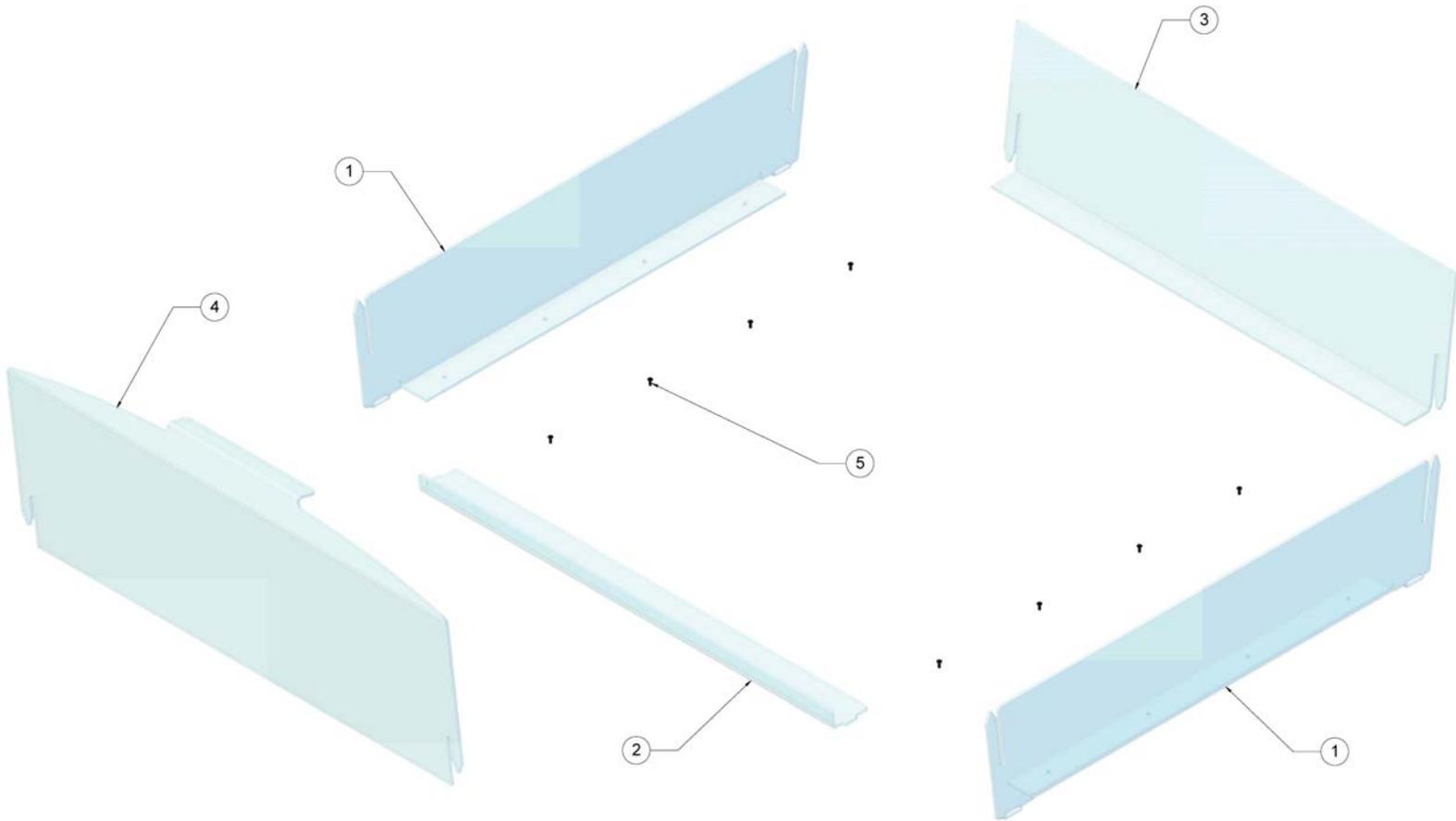


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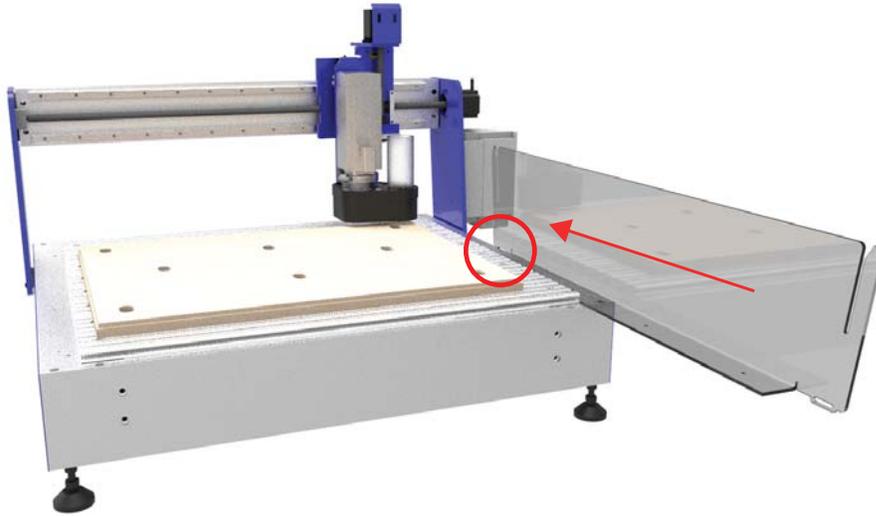
Parts and Tools Required:

Item Number	Quantity	Part Number	Description
1	2	005420	Enclosure Mini DT3 Side
2	1	005421	Enclosure Mini DT3 Front Lip
3	1	005422	Enclosure Mini DT3 Rear
4	1	005423	Enclosure Mini DT3 Front
5	8	004721-01	BHSCS M4-0.7 x 10mm

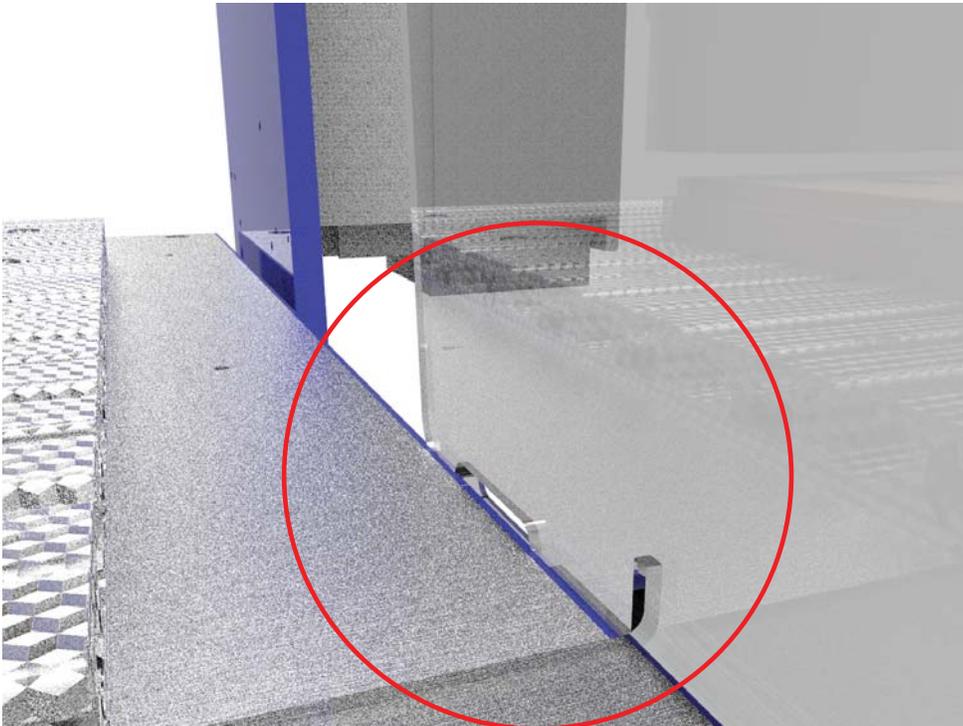


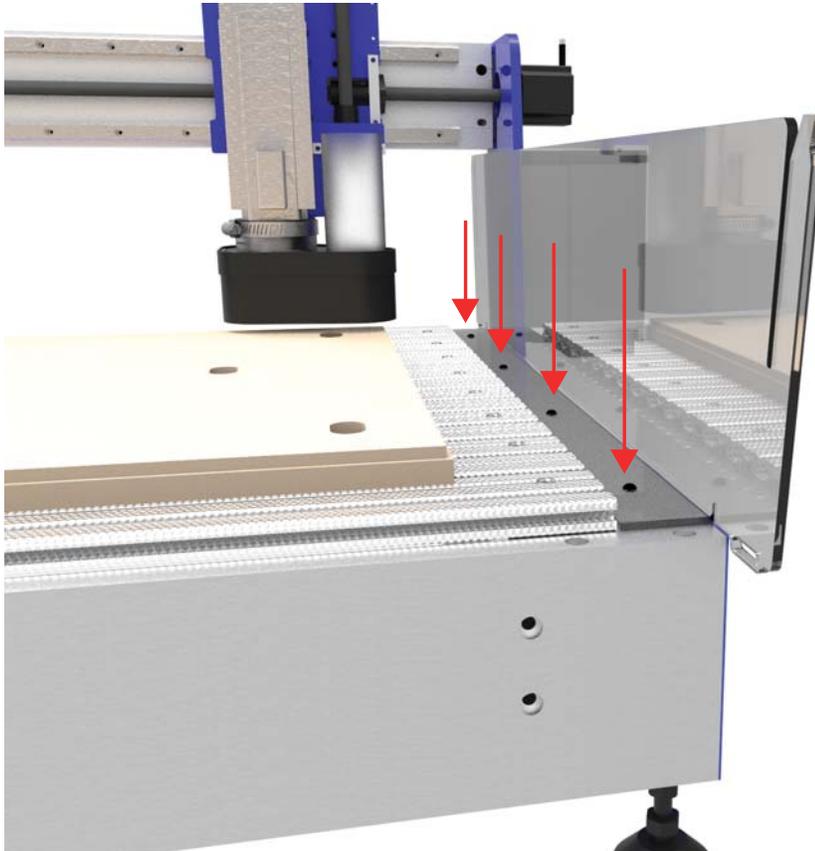
Tools Required: 2.5mm Allen Wrench (included)

Instructions:



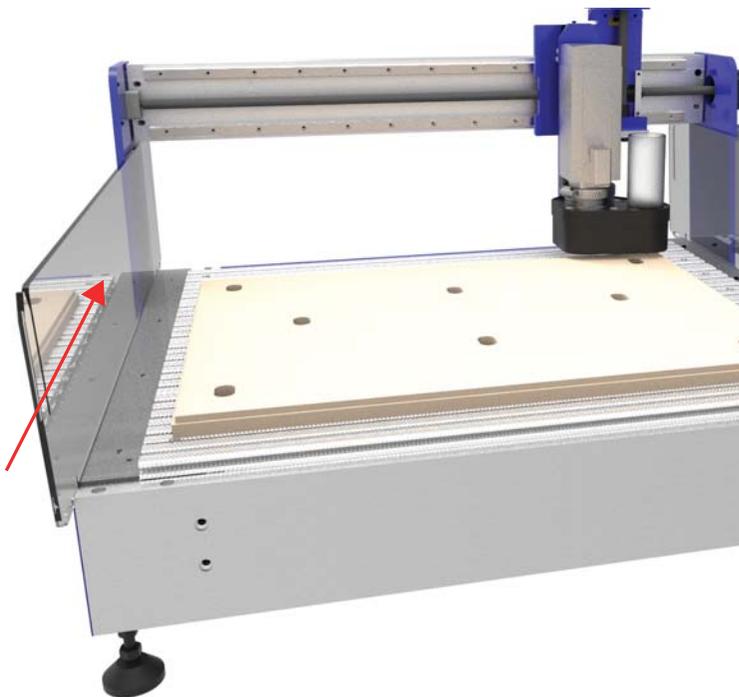
Slide one of the 005420 side panels down the side of the tool. Pay attention to the circled area- the part of the panel with the oval hole must go between the side of the tool and the end plate to fit.



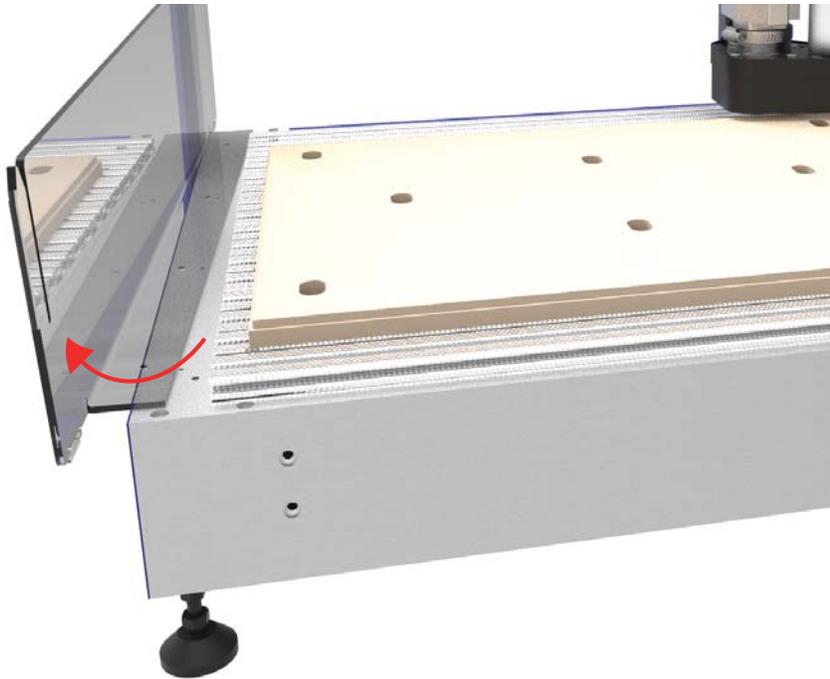


Using a 2.5mm Allen Wrench, install 4 of the 004721 button head screws through the side panel and into the threaded holes in the frame of the Desktop.

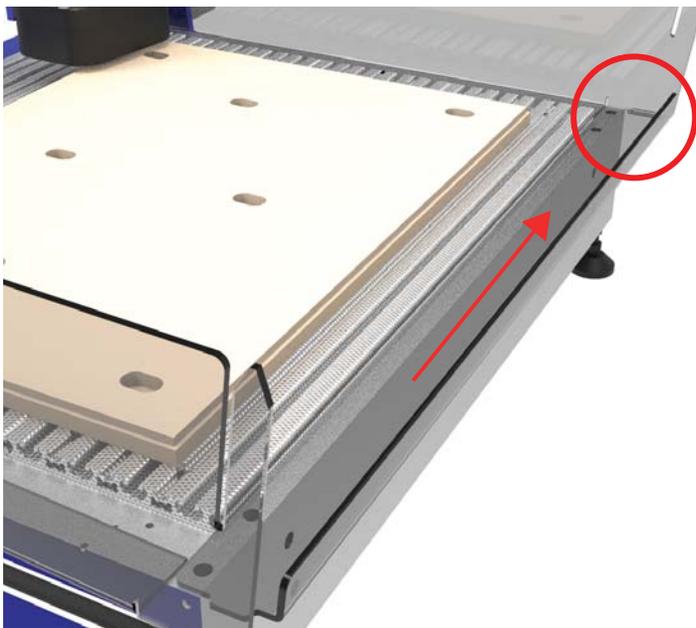
Leave the bolts slightly loose at this point.



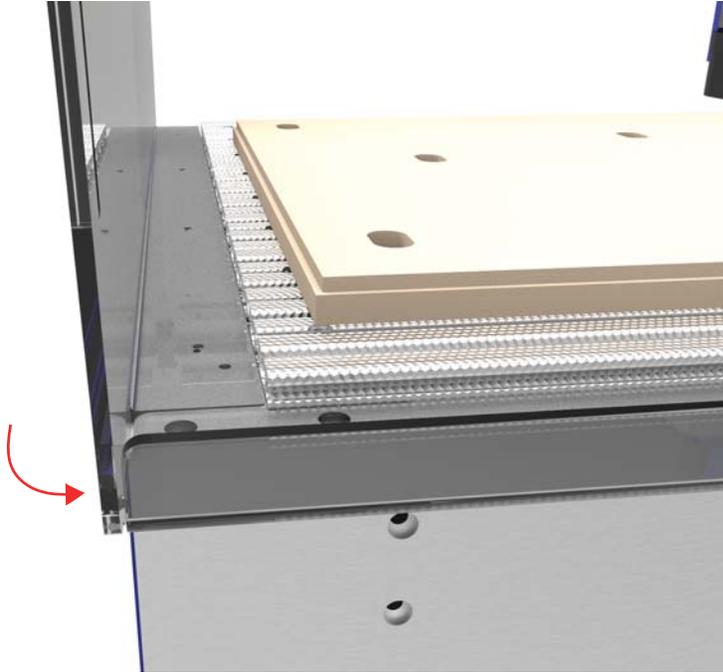
Slide in the other 005420 side panel on the other side of the tool.



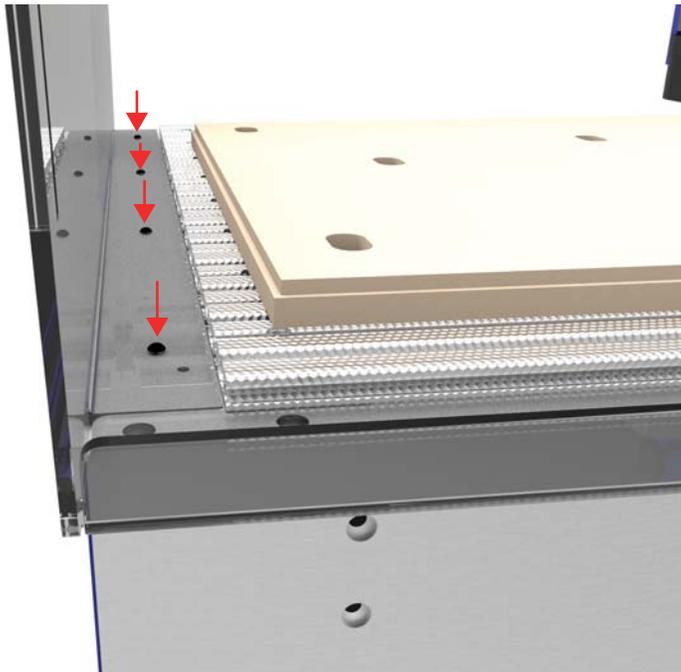
Rotate the side panel slightly to create a small gap between the side panel plastic and the machine deck.



Set the 005421 front lip onto the front of the machine frame and slide the tab on the 005421 front lip into the oval slot on the 005420 side panel.

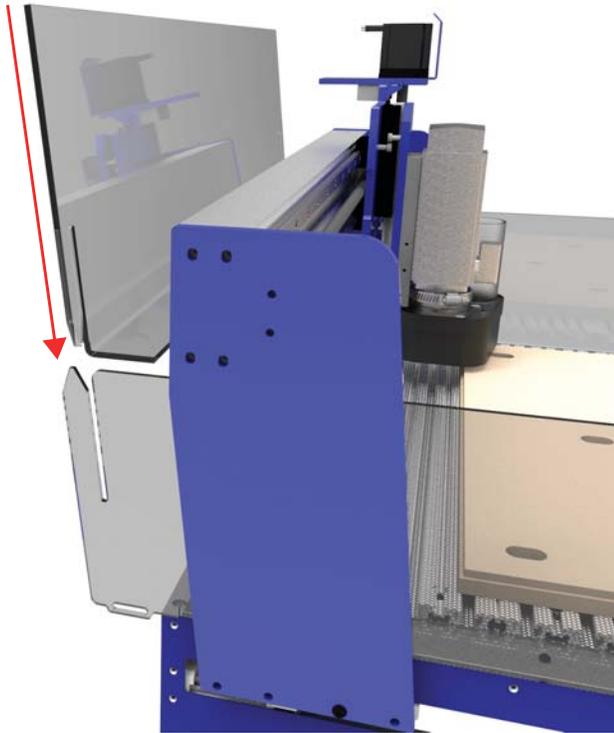


Rotate the left side panel back into position while guiding the tab on the front lip into the oval slot.

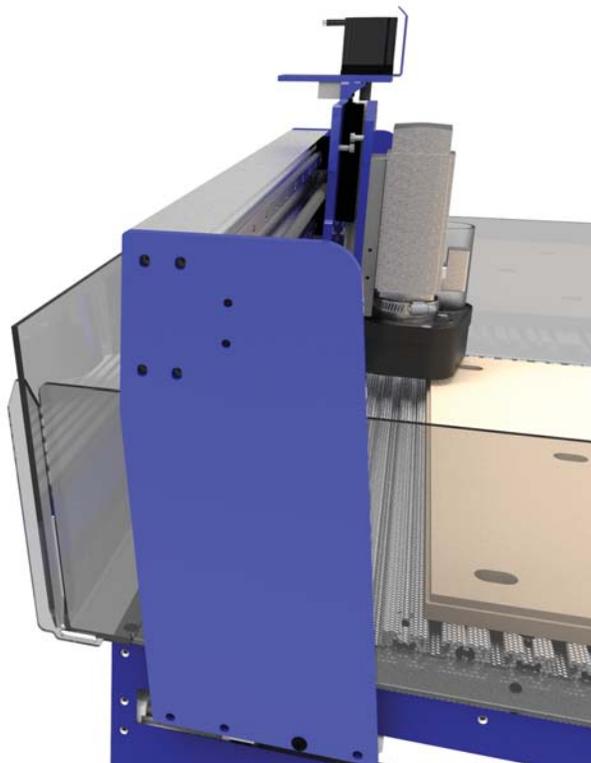


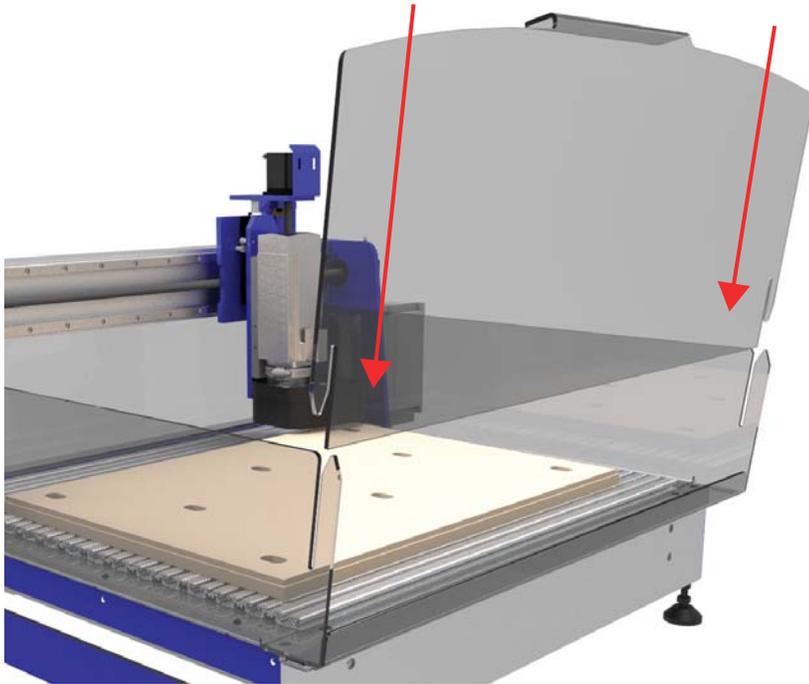
Using a 2.5mm Allen Wrench, install the other 4 004721 button head screws through the holes in the plastic side panel and into the machine frame.

All 004721 button head screws can now be fully tightened.

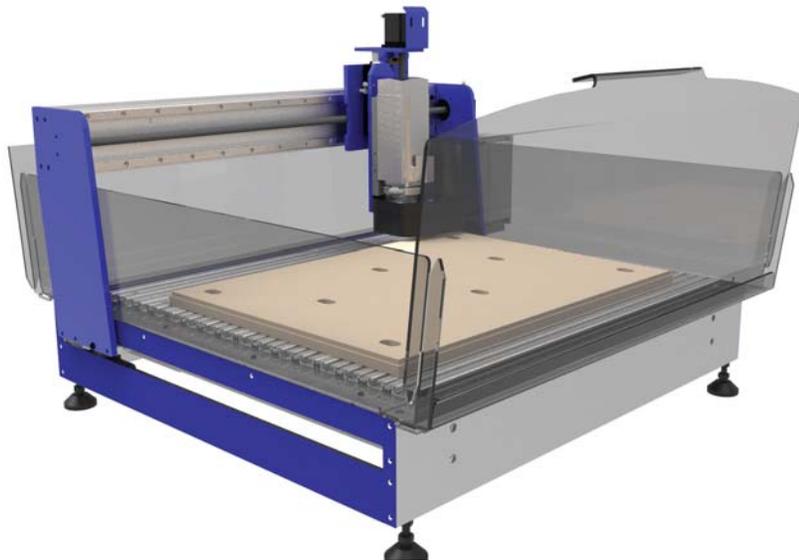


Slide the 005422 rear panel into the slots on the side panels. The rear panel should slide down fully and rest on the machine frame.

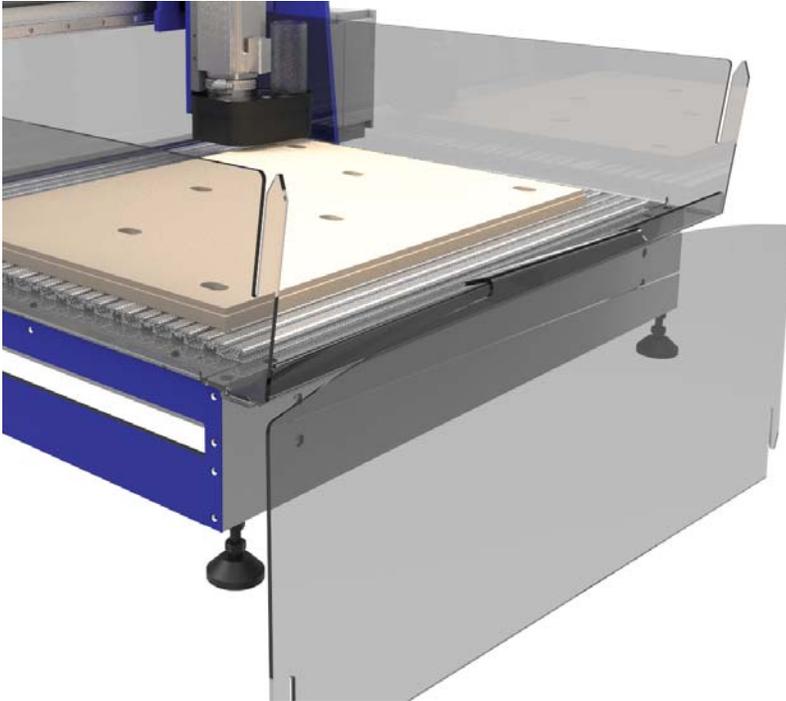




Slide 005423 front panel into slots on side panels. Front panel should rest on 005421 front lip when fully seated.



Mini Enclosure is now fully assembled.



Front Panel can be removed and hung on top of Front Lip to access the cutting area. This is useful when setting up material or changing bits.