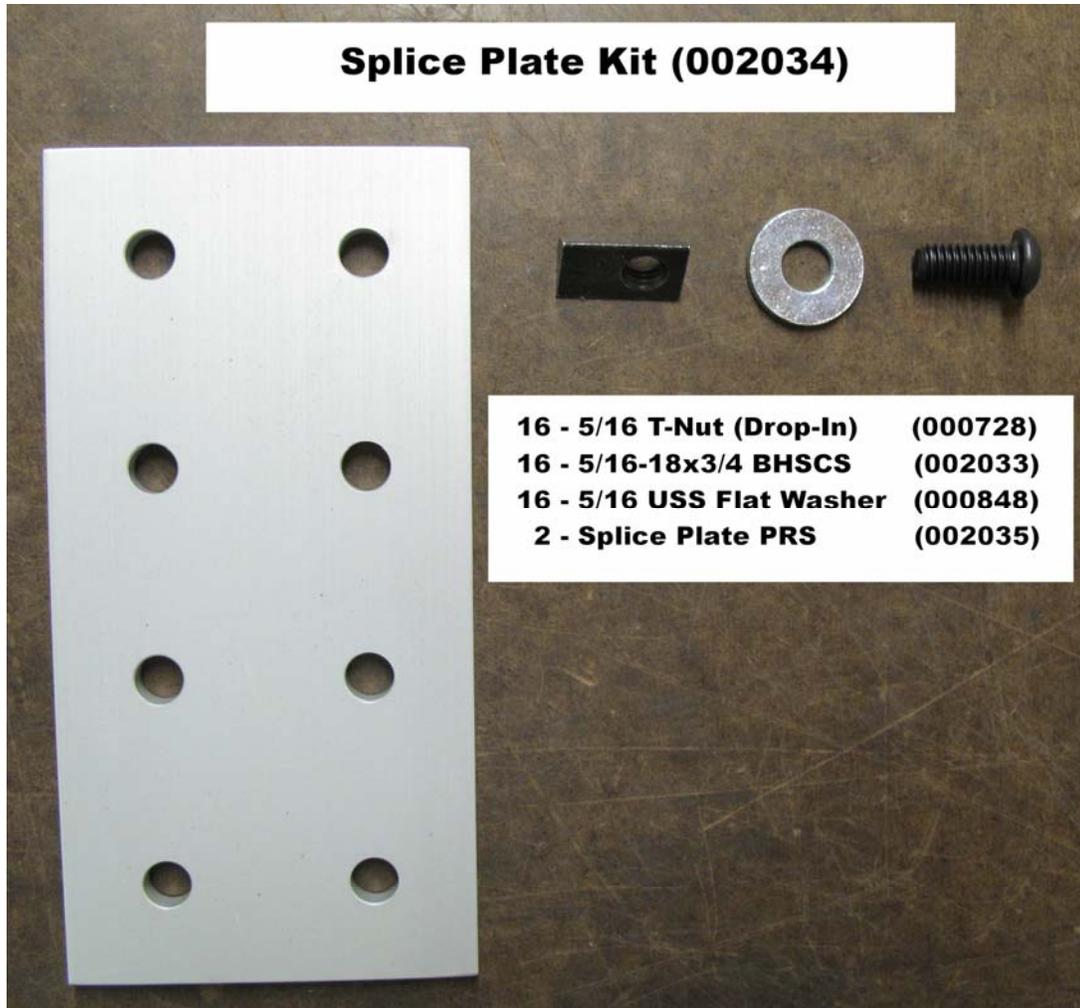


Splice Plate Installation



Instructions for attaching splice plates to PRS table sides increase rigidity. Applies only to 14in-deep PRS tables with stacked, double table sides to make depth of 14inches.

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Splice plates

The splice plates are attached to the inside of the table side pieces (same side to which the legs are attached) and centered between the legs. The number of splice plates depends on the length of the table:

- PRS models with 96 inch cutting areas or less require **one** set of splice plates.
- PRS models with 120-144 inch cutting areas require **two** sets of splice plates.
- PRS models with 162-216 inch cutting areas require **three** sets of splice plates.

Installing the splice plates

- Place (2) 5/16 Drop-in T-Nuts (000728) into each of the lower two channels of the upper table side.
- Place 2 more T-Nuts in each of the upper two channels of the lower table side.
- Position the plate so that the holes in the plate line up with the T-Nuts.
- Use (8) 5/16 flat washers (000848) and (8) 5/16-18x3/4 button head socket cap screws (002033) to loosely secure the plate.
- Position the plate at the midpoint between the two legs and tighten the screws to fasten to the table side tightly.

