



# Keystroke Shortcuts for SB3



## From the “Ready Prompt”

**Note:** These shortcuts also work from EASY Mode. In FULL Mode, ALL ShopBot Commands can be accessed with two keystrokes, as indicated in menu dropdowns.

K	=	Opens KeyPad window (same as [SK]; or button)
Ctrl R	=	Re-runs current part file (last file ran with [FP]; or button)
ENTER	=	Steps through selection and re-start of current file (allows modifying previous choices)
Alt-P	=	Load a part file (same as [FP])
Alt 1 thru 12	=	Toggle-specified Output Switch ON or OFF (also active in KeyPad mode)
I	=	(letter I) Opens simple command line editor
Ctrl-I	=	Toggle [MI] Indexer Spinner (Oscillator) ON/OFF

## When Running a Part File

Spacebar, Enter, click STOP	=	Stops a running file (if speed is over Ramp Start Speed, then a ramped stop with pull-up occurs)
Shift >	=	Increase Move Speed on the fly
Shift <	=	Decrease Move Speed on the fly

## In KeyPad Mode... with yellow KeyPad displayed

Arrow Keys	=	Move Tool in XY directions
PageUp, PageDN	=	Move Z up and down; with Alt for A-axis; with Shift for B-axis
/ (forward slash)	=	Diagonal Move towards upper right
\ (backward slash)	=	Diagonal Move towards lower right
Alt / (forward slash)	=	Diagonal Move towards lower left
Alt \ (backward slash)	=	Diagonal Move towards upper left [diagonal moves also with click between buttons]
Ctrl-Arrow, Page, or /	=	Jog Speed Move (max speed limited)
E (toggle)	=	Activate Remote (use mouse buttons as pendant)
J (toggle)	=	All Moves made at Jog Speed
D (toggle)	=	Make Fixed Distance moves (set in [VD] or panel)
X,Y,Z,A,B	=	Highlights location for Go To (then just enter)
O,o,0	=	Opens the Zeroing Dialogue (check or 2,3,x,y,z)
1-5	=	Access memorized location (right click to set)
Alt 1-0	=	Toggles Output Switches

## In Preview Mode

Left click with motion	=	Rotate image in Preview Window
Right click with motion	=	Zoom image
Left & Right	=	Drag image
Mouse over	=	When on segment shows location and line #
Click Reset	=	To clear Preview Window

